

SIRUBA®

銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

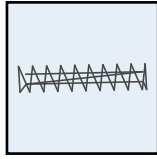
UNDERWEAR CATALOGUE

Lingerie & Swimming wear

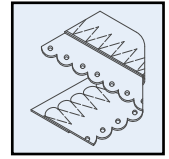


LINGERIE

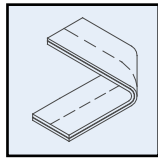
女内衣



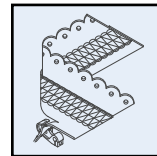
PK557-M1D
PK522 SERIES --> 09



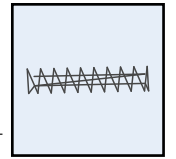
LZ457A SERIES --> 11 12



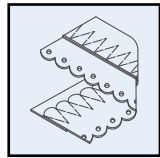
DL889-M2-3 --> 07
L818F-M1-13 --> 08



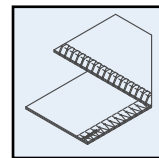
F007J-W522-356/FFC/FR/FAC/LF-A --> 06
C007J-W522-356/FFC/CR/CL/LF-A --> 05



PK557-L1D
PK522 SERIES --> 09



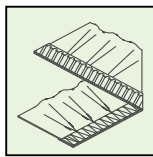
LZ457A SERIES --> 11 12



747F-514M5-23/BK --> 02

SWIMMING WEAR

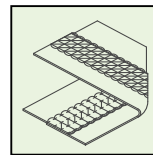
泳衣



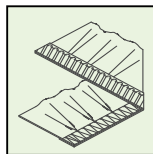
747FS-514M2-24/LF-D5 --> 04

747F-514M2-24/LF-C2/EC/LF-A --> 01

747FS-514M2-24/LFC-2S/LF-A --> 03



**D007-02-452/SV/AT/
AW --> 10**



747FS-514M2-24/LF-D5 --> 04

747F-514M2-24/LF-C2/EC/LF-A --> 01

747FS-514M2-24/LFC-2S/LF-A --> 03



超高速包缝机

Ultra high speed overlock safety stitch machine

Máquina overlock / puntada de seguridad de alta velocidad

Máquina overlock / ponto da segurança de alta velocidade

辅助件 Attachment Accesorios Aparelhos auxiliares



EC

电动式切布条装置

Electric type tape cutter

Cortador eléctrico de cinta

Cortador eletromagnetico de fita



LF-A

电动式上送带装置

Electric type tape feeding & metering device

Alimentador de goma (eléctrico)

Accesorio medidor de el tico (eléctrico)

01

737F-504M2-04/LFC-2/EC/LF-A

747F-514M2-24/LFC-2/EC/LF-A

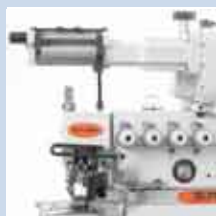


松紧带包缝

Elastic attaching

Costura de elásticos

Alpicar elásticos



LFC-2

机械式松紧带送料装置

Mechanic type elastic feeding device

Accesorio alimentador de elástico (tipo, mecanico)

Alimentador mecanico de elástico (manual)

* EC, LF-A

1	3	-	4 -	0.7 - 2	3.6	5.5	DC X 27 #11	7000
2	4	2	4 6	0.7 - 2	3.6	6.0	DC X 27 #11	7000

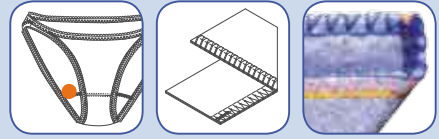


02 737F-504M5-04/BK 747F-514M5-23/BK











线头包缝

Back latching seaming
Costura de remate de cadeneata
Embutimento de correntinha



BK

包线头装置
Back latching device
Rematado de cadeneta
Embutimento de correntinha

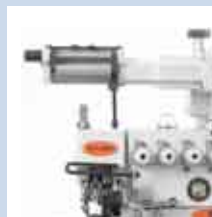
 x			 mm		 mm	 mm	Needle No.		
1	3	-	4	-	0.7 - 2	3.6	5.5	DC X 27 #11	7500
2	4	2	3	5	0.7 - 2	3.6	6.0	DC X 27 #11	7500

03 737FS-504M2-04/LFC-2S/LF-A 747FS-514M2-24/LFC-2S/LF-A



松紧带包缝









Elastic attaching
Costura de elásticos
Alpicar elásticos



LFC-2S

机械式松紧带送料装置
Mechanic type elastic feeding device
Alimentador mecánico de elástico (manual)
Accesorio alimentador de elástico (tipo mecánico)

* LF-A Please see page 3 .

 x			 mm		 mm	 mm	Needle No.		
1	3	-	4	-	0.7 - 2	3.6	6.5	DC X 27 #11	6500
2	4	2	4	6	0.7 - 2	3.6	5.5	DC X 27 #11	6500

04 737FS-504M2-04/LF-D5(A)
747FS-514M2-24/LF-D5(A)

LF-D5 : 38 mm LF-D5A : 64 mm



松紧带包缝
Elastic attaching
Costura de elásticos
Alpicar elásticos



LF-D5

多功能型电脑自动松紧带包缝 (27组程式: 5组程式可设定18段, 22组程式可设定9段)

Multi-functions computerized automatic elastic attaching (27 program : 5 program with 18 section, 22 program with 9 section)

Multi-funciones computarizada para el pegado automático del elástico con 27 programas. 5 programas con 18 secciones. 22 programas con 9 secciones.

Sistema computadorizado de aplicação de elástico automático em anel com 27 programas. 5 programas com 18 seções. 22 programas com 9 seções.

押脚零件代号(Presser foot part no.)

三线 3 Thread	四线 4 Thread	松紧带宽度 Elastic width	标准尺寸 Standard size	特别指定 Special order
LF-D5	LF-D5	3.5~13 mm	V	
164-3	164-4	8~26 mm		V
165-3	165-4	19~38 mm		V
LF-D5A	LF-D5A	25~50 mm	V	
167-3	167-4	38~64 mm		V

x			mm		mm	mm	Needle No.	
1	3	-	4 -	0.7 - 2	3.6	6.5	DC X 27 #11	5500
2	4	2	4 6	0.7 - 2	3.6	5.5	DC X 27 #11	5500



高速平台绷缝机 / 筒车 / 小筒车

High speed flat bed / cylinder bed / small cylinder interlock stitch machine

Máquinas recubridora, cama plana / cilíndrica de alta velocidad

Máquinas interlock, base plana / cilíndrica, de alta velocidade

辅助件 Attachment Accesorios Aparelhos auxiliares



伺服马达 220V, 380V 可供选择

Servo motor 220V, 380V optional

Motor servo 220V, 380V disponible

Motor servo 220V, 380V disponível

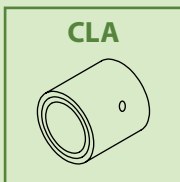


伺服马达 220V, 380V 可供选择

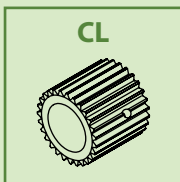
Servo motor 220V, 380V optional

Motor servo 220V, 380V disponible

Motor servo 220V, 380V disponível



CLA



CL

CL (CLA)

后拉引滚轮

Rear puller

Rodillo de arrastre trasero

Catraca



LF-A

直向电动送带装置

Electric tape feeding device

Dispositivo alimentador de cinta de tipo eléctrico

Alimentador de elástico eletrônico



FAC

气动式膝动切带装置

Pneumatic tape cutting device

Dispositivo cortador de cinta de tipo neumático

Cortador de fita pneumático

05

C007J-W522-356/FE/CR/CL/LF-A
C007J-W522-356/FFC/CR/CL/LF-A

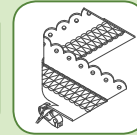


上松紧带或蕾丝车缝

Elastic or lace attaching

Colocación de elástico o encaje

Aplicação de elástico ou renda elástica



CR


右切刀修布及吸布屑装置

Right hand side trimmer with waste suction

Desbastado de tela con cuchilla al lado derecho y con succionador de desperdicios

Refilador do lado direito sucção do residuo

* **CL , LF-A** Please see page 6.

 x			 mm		 mm	 Needle No.	
3	5	5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	4500
3	5	5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	4500

06

F007J-W522-356/FE/FR/FAC/LF-A
F007J-W522-356/FFC/FR/FAC/LF-A



上松紧带或蕾丝车缝

Elastic or lace attaching

Colocación de elástico o encaje

Aplicação de elástico ou renda elástica



FR

右切刀修布及吸布屑装置

Right hand side trimmer with waste suction

Desbastado de tela con cuchilla al lado derecho y con succionador de desperdicios

Refilador do lado direito sucção do residuo

* **FAC , LF-A** Please see page 6 .

 x			 mm		 mm	 Needle No.	
3	5	3.2 / 4.0 / 4.8 / 5.6 / 6.4	1.2 - 4.0	1:0.5 - 1:1.3	5	UY128GAS #11	4500
3	5	3.2 / 4.0 / 4.8 / 5.6 / 6.4	1.2 - 4.0	1:0.5 - 1:1.3	5	UY128GAS #11	4500



直驱式自动切线平缝机

Direct drive high speed one needle lockstitch machine with automatic thread trimmer.
Máquina de base plana, 1 aguja, puntada de seguridad, corte de hilo inferior con motor directo incorporado.

Máquina ponto fixo, 01 agulha com corte de fio

07

DL889-M2-3

DL889-H1-3



一般平缝

General plain seaming

Costura plana en general

Costura geral











MOTOR

伺服马达 220V, 380V 可供选择

Servo motor 220V, 380V optional

Motor servo 220V, 380V disponible

Motor servo 220V, 380V disponível

							
5	6	16	DBX1 #11 - #18	5000	31	送布牙四条齿 / 4 rows of teech 4 filas de dientes	中厚布料 / Medium Mediano / Medio
5	6	16	DBX1 #19 - #22	4500	35	送布牙四条齿 / 4 rows of teech 4 filas de dientes	厚布料 / Heavy Pesado / Pesado

功能 Function Funcion Função					
	3 (C-60M-A)	V	V	V	auto V



高速平缝机

High speed one needle lockstitch machine

Máquinas pespunteadora 1 aguja alta velocidad

Máquinas costura reta 1 agulha ponto fixo de alta velocidade.

08 L818F-M1-13

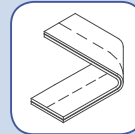


一般平缝

General plain seaming

Costura plana en general

Costura geral
















MOTOR

伺服马达 220V, 380V 可供选择

Servo motor 220V, 380V optional

Motor servo 220V, 380V disponible

Motor servo 220V, 380V disponível

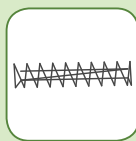
							
5	5.5	13	DBX1 #11 - #14	4500-5000	30.7	高速梭头 / High speed hook Crochete / Gancho de cidade rápida	中厚布料 / Medium Mediano / Medio
功能 Function Funcion Função							
	13 (L600)	V	V	V	V		



机械式套结机
 Bar-tacking machine
 Máquina atracadora de alta velocidad
 Máquina travete de alta velocidade

09

PK522-42XL



 x	 Needle No.		 mm		 A: 8 - 18 B: 2 - 3	
1	DPX5 #20	2000	17	特厚布料 / Extra heavy Extra pesado / Extra pesado		



四针六线带刀拼缝机

4 needle 6 thread Feed-off-the-arm interlock flatseaming machine.
 4-agujas, 6 hilos, máquinas cerradora de codo, puntada de cadeneta.
 Máquina com 4 agulhas, 6 fios, Interlock (costura plana)

辅助件 Attachment Accesorios Aparelhos auxiliares



AT
 气动抬押脚
 Pneumatic type lifter
 Prensatela tipo neumatico
 Levantador de ar



ET
 电动抬押脚
 Electric type lifter
 Prensatela tipo electrico
 Levantador eletrico



AW
 自动吸布屑装置
 Automatic waste suction set
 Set de succuon desperdicio automatico
 Conjunto de succao automatico

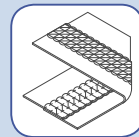
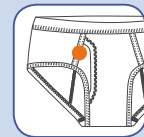
10

D007-01-452/SV/AT/AW
D007-02-452/SV/AT/AW











四针环车缝

Four needle interlock stitch machine
 Máquina de 4 agujas costura cadeneta
 Costura de reforço



* AT(ET), AW

 x			 mm		 mm	 Needle No.	
4	6	5.2	1.6 - 2.5	1:0.7 - 1:0.5	8	FLX118GCS X 4 #10	4200
4	6	5.2	1.6 - 2.5	1:0.7 - 1:0.5	6	FLX118GCS X 4 #10	4200



曲折缝缝纫机

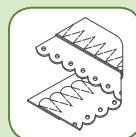
High speed one needle Zig-Zag stitching machine
 Máquina de una agja de alta velocidad puntada Zig-Zag
 Máquina Zig-zag de 1 agulha de alta velocidade








**11 LZ457A-20
 LZ457A-21
 LZ457A-40**



曲折缝

Zig-Zag lockstitch
 Máquina de una agja de alta velocidad puntada Zig-Zag
 Máquina Zig-Zag de 1 agulha de alta velocidade

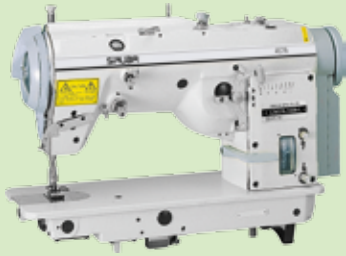


			
8.0mm (5/16")	1.3mm (20spi)	5000	
5.0mm (13/64")	2.0mm (13spi)	5000	
8.0mm (5/16")	1.3mm (20spi)	5000	

12

LZ457A-143N-L 

四點加兩點車縫

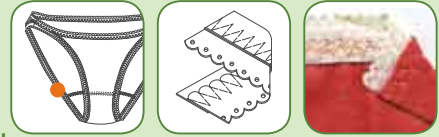


万用曲折缝

Universal Zig-Zag lockstitch

Máquina de una aguja de alta velocidad puntada Zig-Zag

Máquina Zig-Zag de 1 agulha de alta velocidade



※ 附普通1针2点及3针4点Z字形花盘(凸轮)

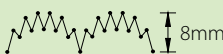








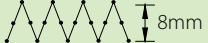

with 1-step and 3-step zigzag stitching pattern cams








专利万用可换花盘

Patented universal decorative cam

花盘(凸轮)选购表(Optional Cams)

2针迹开式扇形花盘 NP-6358 12-stitch opened scallop cam	24针迹新月扇形花盘 NP-6360 24-stitch crescent scallop	24针迹匀称扇形花盘 NP-6464 24-stitch even scallop	24针迹匀称扇形花盘 NP-6295 24-stitch even scallop
 8mm	 8mm	 8mm	 8mm
4针迹盲缝花盘 NP-6396 Blind stitch cam (4 stitches)	6针迹盲缝花盘 NP-6396 Blind stitch cam (6 stitches)	8针迹盲缝花盘 NP-6396 Blind stitch cam (8 stitches)	12针迹盲缝花盘 NP-6396 Blind stitch cam (12 stitches)
 5mm	 5mm	 5mm	 5mm
普通Z字形花盘 NP-6394 1-step Zig Zag cam	2针3点Z字形花盘 NP-6462 2-step Zig Zag cam	3针4点Z字形花盘 NP-6362 3-step Zig Zag cam	
 5mm	 8mm	 8mm	

			
8.0mm (5/16")	1.3mm	3400	
5.0mm (13/64")	2.0mm	3400	





UNDERWEAR CATALOGUE

Lingerie & Swimming wear

 **高林股份有限公司**
KAULIN MFG. CO., LTD.

CAT.S70-43

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send us an e-mail : sirubtw@siruba.com

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由於對產品的改良及更新，本產品型錄中之產品規格及外觀的修改恕不事先通知